

## Coming from the A43, A42 or A40



### Evonik Resource Efficiency GmbH

### Evonik Technology & Infrastructure GmbH

Standort Herne

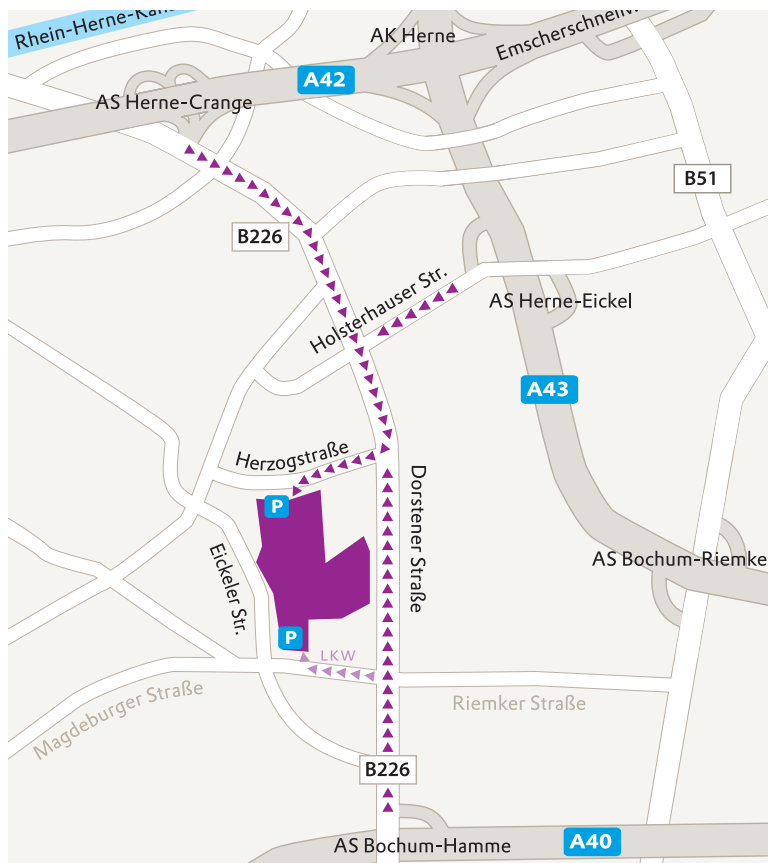
Herzogstraße 28

44651 Herne, Germany

Phone +49 2325 68-02

### Coming from Münster, Marl or Bochum, Wuppertal, Cologne (A43)

- Take the Herne-Eickel freeway exit
- Turn into Holsterhauser Strasse in the direction of Herne-Eickel
- Continue straight until the Holsterhauser Strasse/Dorstener Strasse intersection (you will see a sign for „Evonik“)
- Turn left into Dorstener Strasse (B226)
- Continue straight until you get to the first junction
- Turn right into Herzogstrasse (you will see a sign for „Evonik Verwaltung“)
- 100 m to the left after the railroad crossing is the administrative building



### Coming from Duisburg/Dortmund (A 42)

- Take the Herne-Crange freeway exit
- At the traffic light turn left into Dorstener Strasse (B226) in the direction of Bochum
- Continue straight until you get to the Herzogs-trasse junction
- Turn right into Herzogstrasse (you will see a sign for „Evonik Verwaltung“)
- 100 m to the left after the railroad crossing is the administrative building

### Coming from Dortmund/Essen (A 40)

- Take the Bochum-Hamme/Bochum-Hordel/ Herne-Eickel/B226 freeway exit
- At the traffic light turn into Dorstener Strasse in the direction of Herne-Eickel (B226)
- Continue straight for around 2 km (pass the shopping mall, gas station)
- At the second set of traffic lights turn left into Herzogstrasse (you will see a sign for „Evonik Verwaltung“)
- 100 m to the left after the railroad crossing is the administrative building

**The forwarders' entrance to our plant is on Magdeburger Straße!**